WHAT IS CLAIMED IS:

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1. A liquid crystal panel having a liquid crystal layer sandwiched between a pair of substrates, wherein:

said liquid crystal layer comprises a liquid crystal and a cross-linked resin;

said cross-linked resin comprises a cross-linked
structural part adhered to a liquid crystal layer contacting
surface (adhered, cross-linked structural part) and a compression of terminal part rising from the liquid crystal layer contacting surface (rising terminal part); and contacting and the contacting and the outer surface of at least one substrate is curved as a structural part.

2. A liquid crystal panel having a liquid crystal layer and sandwiched between a pair of substrates, wherein:

said cross-linked resin comprises a cross-linked structural part adhered to a liquid crystal layer contacting surface (adhered, cross-linked structural part) and a terminal part rising from the liquid crystal layer contacting surface (rising terminal part); and said liquid crystal layer contacting surface is curved.

- 3. A liquid crystal panel according to claim 1, wherein 25 said liquid crystal layer contacting surface is curved.
 - 4. A liquid crystal panel according to claim 1, wherein

said liquid crystal panel has a filter layer, and said liquid crystal layer contacting surface is the surface of the filter layer or the surface of an electrode or electrodes installed in contact with the filter layer.

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- 5. A liquid crystal panel according to claim 2, wherein said liquid crystal panel has a filter layer, and said liquid crystal layer contacting surface is the surface of the filter layer or the surface of an electrode or electrodes installed in contact with the filter layer.
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- 6. A liquid crystal according to claim 2, wherein said and according to claim 2, wherein said and according to claim 2, wherein said and according to curved surface of the liquid crystal layer contacting surface many to contact in a composed of amplurality of concavities and convexities.

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7. A liquid crystal panel having a liquid crystal layer of substrates, wherein:

and the second second

said liquid crystal layer comprises a liquid crystal and

- structural part adhered to a liquid crystal layer contacting surface (adhered, cross-linked structural part) and a terminal part rising from the liquid crystal layer contacting surface (rising terminal part); and
 - 25 the thickness of one of said substrates is not more than 1/2 of the thickness of the other substrate.

- 8. A liquid crystal panel according to claim 1, wherein the thickness of one of said substrates is not more than 1/2 of the thickness of the other substrate.
- 9. A liquid crystal panel according to claim 2, wherein the thickness of one of said substrates is not more than 1/2 of the thickness of the other substrate.

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- 10. A liquid crystal panel according to claim 1, wherein proceed to the limit of t
- 11. A liquid crystal panel according to claim 2, wherein the thickness of at least one of said substrates is in the many 15 range of from 100 to 500 μm.

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12. A liquid crystal panel according to claim 1, wherein the material of one of said substrates is different from that of the other substrate.

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- 13. A liquid crystal panel according to claim 2, wherein the material of one of said substrates is different from that of the other substrate.
- 25 14. A liquid crystal panel according to claim 12, wherein said substrates comprise a glass substrate and a plastic substrate.

15. A liquid crystal panel according to claim 13, wherein said substrates comprise a glass substrate and a plastic substrate.

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16. A liquid crystal panel according to claim 1, wherein said liquid crystal tilts while the tilting direction is regulated by uneven parts or slits of an electrode or electrodes when voltage is applied.

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17. A liquid crystal panel according to claim 27 wherein a many was said liquid crystal tilts while the tilting direction is a said was a many and a regulated by uneven parts or slits of an electrode or a many and a electrodes when voltage is applied.

- 18. A liquid crystal panel according to claim 1, wherein said panel does not have an alignment control film.
- 19. A liquid crystal panel according to claim 2, wherein a second second
 - 20. A liquid crystal panel according to claim 1, wherein said liquid crystal has a negative dielectric anisotropy.
 - 21. A liquid crystal panel according to claim 2, wherein said liquid crystal has a negative dielectric anisotropy.

- 22. A liquid crystal panel according to claim 1, wherein said liquid crystal layer is formed by cross-linking, in the presence of a liquid crystal, a resin composition comprising one or more first compounds having a cross-linkable structural part, and a hydrophobic terminal part with a straight-chain section having three or more carbon atoms (hydrophobic, long-chain terminal part).
- 23. A liquid crystal panel according to claim 2, wherein

 10 said liquid crystal layer is formed by cross-linking, in the

 presence of a liquid crystal, a resin composition comprising

 one or more first compounds having a cross-linkable structural part, and a hydrophobic terminal part with a straight-chain section having three or more carbon atoms

 15 (hydrophobic, long-chain terminal part).

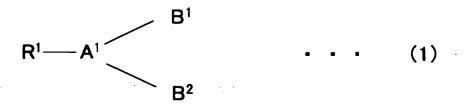
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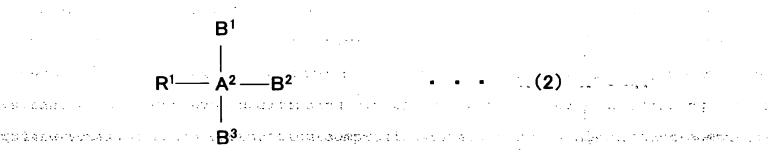
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- 24. A liquid crystal panel according to claim 22, wherein said cross-linkable structural part of the one or more first compounds comprises a polar-group structural part.
- 25. A liquid crystal panel according to claim 23, wherein said cross-linkable structural part of the one or more first compounds comprises a polar-group structural part.

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26. A liquid crystal panel according to claim 24, wherein at least one compound represented by formula (1) or (2) below is included as the one or more first compounds,





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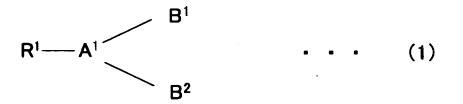
(in formulae (1) and (2), R¹ is a hydrophobic, long-chain

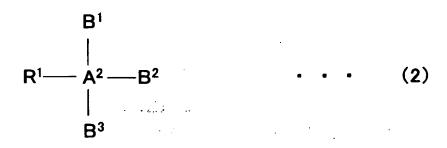
terminal part; A¹ is a trivalent group comprising an aliphatic
chain that may be branched, an aromatic ring that may have a
substituting group, or nitrogen; A² is a tetravalent group
comprising an aliphatic chain that may be branched, an

aromatic ring that may have a substituting group, or an
alicyclic ring that may have a substituting group; B¹, B² and
B³ are, each, a cross-linkable structural part; and R¹, B¹, B²
and B³ can be selected independently from each other in the
formulae).

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27. A liquid crystal panel according to claim 25,wherein at least one compound represented by formula (1) or(2) below is included as the one or more first compounds,





(in formulae (1) and (2), R¹ is a hydrophobic, long-chain terminal part; A¹ is a trivalent group comprising an aliphatic.

5 chain that may be branched, an aromatic ring that may have a substituting group, an alicyclic ring that may have a substituting group, or nitrogen; A² is a tetravalent group comprising an aliphatic chain that may be branched, an aromatic ring that may have a substituting group, or an alicyclic ring that may have a substituting group; B¹, B² and B³ are, each, a cross-linkable structural part; and R¹, B¹, B² and B³ can be selected independently from each other in the formulae).

28. A liquid crystal panel according to claim 26, wherein said one or more first compounds comprise a second compound with a cross-linkable structural part and substantially without a hydrophobic, long-chain terminal part.

- 29. A liquid crystal panel according to claim 27, wherein said one or more first compounds comprise a second compound with a cross-linkable structural part and substantially without a hydrophobic, long-chain terminal part.

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$$R^2 - A^3 - (O)_k - C - (O)_m - B^4 - R^4$$
 • • • (4)

$$R^2-A^3-R^3-B^4-(O)_{k}-C-(O)_{m}-R^4$$
 . . . (6)

15 (in formulae (3) to (6), A^3 and B^4 are, independently from

each other, a vinylene group or a propenylene group; R^3 is a divalent group; R^2 and R^4 are, independently from each other, hydrogen, an alkyl group that may be branched or an aromatic ring that may be substituted; at least one of R^2 , R^3 and R^4 is an aromatic ring; k, m, n and p are, independently from each other, 0 (zero) or 1; and R^2-R^4 , A^3 , B^4 , k, m, n and p can be selected independently from each other in the formulae).

- 31. A liquid crystal panel according to claim 29, and a consisting of the compounds represented by a formulae (3) to appear in required.
- product(6) below is included as the second compound; we the product was the baseline

ests in the special program in a process read

$$R^{2}-(O)_{k}-C_{0}-(O)_{m}-A^{3}-R^{3}-B^{4}-(O)_{n}-C_{0}-(O)_{p}-R^{4}$$
. (3)

$$R^2 - A^3 - (O)_k - C - (O)_m - B^4 - R^4$$
 • • (4)

$$R^2 - A^3 - B^4 - R^3 - (O)_k - C - (O)_m - R^4$$
 (5)

$$R^2-A^3-R^3-B^4-(O)_k-C-(O)_m-R^4$$
 . . (6)

(in formulae (3) to (6), A^3 and B^4 are, independently from each other, a vinylene group or a propenylene group; R^3 is a divalent group; R^2 and R^4 are, independently from each other,

hydrogen, an alkyl group that may be branched or an aromatic model and ring that may be substituted; at least one of R², R³ and R⁴ is a mile of an aromatic ring; k, m, and p are, independently from each model at the control of the control o

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32. A liquid crystal panel according to claim 30, wherein at least one compound selected from the group consisting of the compounds represented by formulae (7) to (10) below is included as the second compound,

$$CH_{2} = CX - (O)_{k}^{-} C - (O)_{m} - (CH_{2})_{q} - R^{7} - (CH_{2})_{r} - (O)_{n}^{-} C - (O)_{p}^{-} CY = CH_{2}$$

$$O$$

$$O$$

$$O$$

$$O$$

$$O$$

$$R^{8} - (CH_{2})_{q} - (O)_{k} - C_{-}(O)_{m}CH = CH - R^{9} - CH = CH_{-}(O)_{n} - C_{-}(O)_{p} - (CH_{2})_{r} - R^{10}$$
O

- - - (8)

$$R^{8}-(CH_{2})_{q}-CH=CH-(O)_{k}^{-}C-(O)_{m}^{-}R^{9}-(O)_{n}^{-}C-(O)_{p}^{-}CH=CH-(CH_{2})_{r}^{-}R^{10}$$
O

(9)

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hydrogen or a methyl group; R⁷ is a divalent organic group

5 having a five-member ring structure; R⁸ and R¹⁰ are hydrogen
or an organic group; R⁹ is a divalent organic group; at least
one of R⁸, R⁹ and R¹⁰ has a five-member ring structure; R¹¹ is
a tetravalent organic group constituting a tetracarboxylic
acid residue; k, m, n and p are, independently from each
other, 0 (zero) or 1; q and r are, independently from each
other, an integer not less than 0 (zero) and not more than 6;
and R⁸-R¹⁰, k, m, n, p, q and r can be selected independently
from each other in the formulae).

33. A liquid crystal panel according to claim 31, wherein at least one compound selected from the group consisting of the compounds represented by formulae (7) to (10) below is included as the second compound,

$$CH_{2} = CX - (O)_{k}^{-} C - (O)_{m} (CH_{2})_{q} - R^{7} - (CH_{2})_{r} - (O)_{n}^{-} C - (O)_{p}^{-} CY = CH_{2}$$

$$O$$

$$O$$

$$O$$

$$O$$

$$O$$

$$R^{8} - (CH_{2})_{q} - (O)_{k} - C_{-}(O)_{m} - CH = CH - R^{9} - CH = CH - (O)_{n} - C_{-}(O)_{p} - (CH_{2})_{r} - R^{10}$$
O
O

$$R^{8}-(CH_{2})_{q}-CH=CH-(O)_{k} C-(O)_{m}-R^{9}-(O)_{n}-C-(O)_{p}CH=CH-(CH_{2})_{r}-R^{10}$$
O

$$CH_{2} = CX - C - O - (CH_{2})_{q} - N \qquad R^{11} \qquad N - (CH_{2})_{r} - O - C - CY = CH_{2}$$

$$CH_{2} = CX - C - O - (CH_{2})_{q} - N \qquad R^{11} \qquad N - (CH_{2})_{r} - O - C - CY = CH_{2}$$

$$C \qquad C \qquad O$$

$$C \qquad C \qquad C \qquad \cdots \qquad (10)$$

$$O \qquad O$$

(in formulae (7) to (10), X and Y are, each independently, hydrogen or a methyl group; R^7 is a divalent organic group having a five-member ring structure; R^8 and R^{10} are hydrogen or an organic group; R^9 is a divalent organic group; at least one of R^8 , R^9 and R^{10} has a five-member ring structure; R^{11} is a tetravalent organic group constituting a tetracarboxylic acid residue; k, m, n and p are, independently from each

other, 0 (zero) or 1; q and r are, independently from each other, an integer not less than 0 (zero) and not more than 6; and R^8-R^{10} , k, m, n, p, q and r can be selected independently from each other in the formulae).

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- 34. A liquid crystal panel according to claim 7, wherein the thickness of at least one of said substrates is in the range of from 100 to 500 μm .
- the material of one of said substrates is different from that we work to of the other substrate.
- 36. A liquid crystal panel according to claim 35,

 15 wherein said substrates comprise a glass substrate and a

 plastic substrate.
 - 37. A liquid crystal panel according to claim 7, wherein said liquid crystal tilts while the tilting direction is the same of the said liquid crystal tilts while the tilting direction is the same of the same of
 - 38. A liquid crystal panel according to claim 7, wherein said panel does not have an alignment control film.

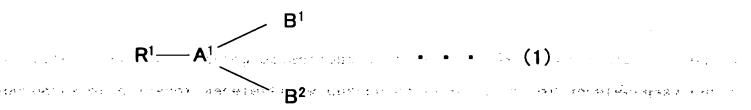
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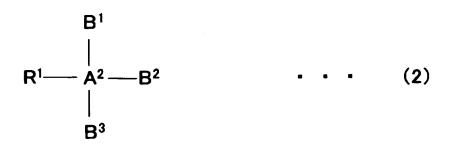
39. A liquid crystal panel according to claim 7, wherein said liquid crystal has a negative dielectric anisotropy.

- 40. A liquid crystal panel according to claim 7, wherein said liquid crystal layer is formed by cross-linking, in the presence of a liquid crystal, a resin composition comprising one or more first compounds having a cross-linkable structural part, and a hydrophobic terminal part with a straight-chain section having three or more carbon atoms (hydrophobic, long-chain terminal part).
- where the state of the one or and the compounds comprises a polar-group structural apart. A structural apart.
 - 42. A liquid crystal panel according to claim 41,

 15 wherein at least one compound represented by formula (1) or

 (2) below is included as the one or more first compounds,





(in formulae (1) and (2), R¹ is a hydrophobic, long-chain terminal part; A¹ is a trivalent group comprising an aliphatic chain that may be branched, an aromatic ring that may have a substituting group, an alicyclic ring that may have a substituting group, or nitrogen; A² is a tetravalent group comprising an aliphatic chain that may be branched, an aromatic ring that may have a substituting group, or an alicyclic ring that may have a substituting group; B¹, B² and B³ are, each, a cross-linkable structural part; and R¹, B¹, B² and B³ can be selected independently from each other in the formulae).

43. A liquid crystal panel according to claim 42, wherein said one or more first compounds comprise a second compound with a cross-linkable structural part and substantially without a hydrophobic, long-chain terminal part.

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44. A liquid crystal panel according to claim 43,
wherein at least one compound selected from the group
consisting of the compounds represented by formulae (3) to recover to the compound of the second compound,

$$R^{2}-(O)_{k}-C-(O)_{m}-A^{3}-R^{3}-B^{4}-(O)_{n}-C-(O)_{p}-R^{4}...$$
 (3)

$$R^2 - A^3 - (O)_k - C - (O)_m - B^4 - R^4$$
 • • • (4)

$$R^2 - A^3 - B^4 - R^3 - (O)_k - C - (O)_m - R^4$$
 . . (5)

there is the
$$\mathbb{R}^2$$
 \mathbb{R}^3 \mathbb{R}^3 \mathbb{R}^4 \mathbb{R}^4

(in formulae (3) to (6), A³ and B⁴ are, independently from

5 each other, a vinylene group or a propenylene group; R³ is a
divalent group; R² and R⁴ are, independently from each other,
hydrogen, an alkyl group that may be branched or an aromatic
ring that may be substituted; at least one of R², R³ and R⁴ is
an aromatic ring; k, m, n and p are, independently from each

10 other, 0 (zero) or 1; and R²-R⁴, A³, B⁴, k, m, n and p can be
selected independently from each other in the formulae)

45. A liquid crystal panel according to claim 44, wherein at least one compound selected from the group consisting of the compounds represented by formulae (7) to (10) below is included as the second compound,

$$CH_{2} = CX - (O)_{k}^{-} C - (O)_{m} - (CH_{2})_{q} - R^{7} - (CH_{2})_{r} - (O)_{n}^{-} C - (O)_{p}^{-} CY = CH_{2}$$

$$O$$

$$O$$

$$O$$

$$O$$

$$O$$

$$R^{8} - (CH_{2})_{q} - (O)_{k} - C_{-}(O)_{m}CH = CH - R^{9} - CH = CH - (O)_{n} - C_{-}(O)_{p} - (CH_{2})_{r} - R^{10}$$
O

$$R^{8}-(CH_{2})_{q}-CH=CH-(O)_{k} C-(O)_{m}-R^{9}-(O)_{n}-C-(O)_{p}CH=CH-(CH_{2})_{r}-R^{10}$$
O
O
(9)

hydrogen or a methyl group; R⁷ is a divalent organic group having a five-member ring structure; R⁸ and R¹⁰ are hydrogen or an organic group; R⁹ is a divalent organic group; at least one of R⁸, R⁹ and R¹⁰ has a five-member ring structure; R¹¹ is a tetravalent organic group constituting a tetracarboxylic acid residue; k, m, n and p are, independently from each other, 0 (zero) or 1; q and r are, independently from each

other, an integer not less than 0 (zero) and not more than 6; and R^8-R^{10} , k, m, n, p, q and r can be selected independently from each other in the formulae).

5 46. A liquid crystal panel comprising a plurality of liquid crystal panels according to one of claims 1 to 45 stacked one over another.